

Revision date 03/2020

## MC3204 “Victoria” Canned Tuna In Brine Specifications

- A. PRODUCT DESCRIPTION Skipjack Tuna fish, pre-cooked, deboned, deskinning, chunk and packed in brine solution.
- B. INGREDIENT DECLARATION Skipjack Tuna(70.27%), Water(28.93%), Salt(0.8%)



- C. ALLERGEN DECLARATION Contains Tuna Fish
- D. SENSORY CHARACTERISTICS
- Appearance Fish appears as clean and bright, the flesh being typical pale yellow to flesh pink. Absence of pre-process deterioration such as dehydration, discoloration and softening, etc. Free of any foreign matter contaminations.
  - Size Fish chunks most of which dimensions of not less than 1.2cm and which the original muscle structure retained.
  - Taste and Smell Typical, characteristics of low fish flavors, mildly seasoned with no signs of decomposition, overcooking or scorching.
  - Consistency Typical, tender meat, no signs of toughness, decomposition or honeycombing.
  - Color Bright, uniform, good characteristic for the species. Units practically free from greenish, gray green, pinkish or orange cast.

### E. PHYSICAL SPECIFICATIONS

Net Weight	185grams
Drained Weight	130grams
% Flakes	Maximum of 30%
Cleaning	Regular cleaning/Campden Grade B

### F. CHEMICAL STANDARD (Finished Product)

Water Activity	>0.85
Cadmium	≤0.10ppm
Histamine	<50 ppm
Lead	≤0.30 ppm
Methyl Mercury	<0.50 ppm
Pesticides	None
pH	>4.50
Salt	≤1.2%
Tin	≤200ppm (end of shelf life)

## G. MICROBIOLOGICAL Specification

Hermetically sealed and thermally processed to commercial sterility

## H. NUTRITION VALUES PER 100g (Drained Weight Basis)

Energy/ Energie	477 kJ/114 kcal
Fats / graisses / vetten	0.9g
of which saturated / dont acide gras saturés / waarvan verzadigde vetzuren	0.7g
Carbohydrates / glucides / koolhydraten	0g
of which sugars / dont sucres / waarvan suikers	0g
Food fibres / fibres alimentaires / voedingsvezel	0g
Proteins / protéines / eiwitten	27g
Salt / sel / zout	0.80g

## I. PACKAGING SPECIFICATIONS

### Primary Packaging

Can Size

307x112 (2 pieces can, easy open end)

Container Body & End 307

Tin free steel (2pieces can with easy open end); coated food contact surface (BPA-NI), suitable for low acid tuna products. No visible rusts on the outside and inside surface of the cans.

### Sealing Condition

Vacuum, minimum of 2inHg

### Secondary Packaging

Label

90 gsm, maximum 6 color printed; UV coated or varnished.

Carton/Box

Regular slotted carton, corrugated fiber board

### Packaging condition

Clean, well-packed, free from dented portions, filths or any contaminants.

## J. LABELING REQUIREMENTS

### Primary Packaging

Internal Coding/

ASCB 20327D

Dates Marking

BBE: YYYY.MM.DD

PHILIPPINES 1246

### Secondary Packaging

Product ID

Skipjack Tuna Chunks in Brine

Net weight

Actual weight in Kilogram

## K. STORAGE REQUIREMENTS

Storage Condition

Store in a clean, dry storage at ambient temperature and not exposed to elements or highly humid condition.

Stacking Height

12 cases x double pallets, maximum

L. SHELF LIFE

Three (3) years from date of production

M. DELIVERY REQUIREMENT  
Container Van Condition

Clean and free from any contaminants