

ROVAC® S Vacuum packaging pouches

TEST			TEST METHOD	UNITS	TYPICAL VALUES				
THICKNESS			ISO 4593	μm	80	90	120	140	160
GRAMMAGE			CSFL11	g/m²	78,7	84,9	113,0	131,0	154,6
MECHANICAL PROPERTIES	Tensile Strength	MD	- ASTM D 882	N/mm²	42	42	40	38	46
		TD			38	37	36	35	35
	Elongation	MD		%	500	525	535	545	555
		TD			500	510	520	530	540
OPTICAL PROPERTIES	Gloss (45°)		ASTM D 2457	%	60	60	60	60	60
	Haze		ASTM D 1003	%	12	13	16	18	20
PERMEABILITY	WVTR (23°C, 100% H.R.)		ASTM F 1249	g/(m²d)	1,67	1,48	1,18	0,99	1,01
	OTR (23°C, 0% H.R.)		DIN 53 380	ml/(m ² d bar)	41,3	40,5	29,4	25,5	11,4
SEALING	S.I.T. (150N, 1s, 10mm)	U/U	CSFL2	°C	~99	~100	~101	~102	~103
TREATMENT	Tension Surface		ASTM D 2578	dynes/cm	≥ 38				
WIDTH				mm	+/- 5				
LENGTH				mm	+/- 10				
LATERAL SEAL WIDTH				mm	7 (-3 /+4)				
BOTTOM SEAL WIDTH				mm	7 (-3 /+4)				
SEAL POSITION IN BAGS WITH HOLE/ CUTTING				mm	30 (+/-5)				
SEAL WIDTH IN BAGS WITH HOLE/ CUTTING				mm	14-16				

Storage conditions:

The film should be stored in a dry, covered and clean area, away from heat sources and without UV radiation and/or direct sunlight. The storage temperature should be between 15 to 30°C. The film should be allowed to reach the operating room temperature 24 hours before its use. If the above mentioned requirements are fulfilled the film is suitable to be used up to 6 months from the production date.

Food contact

Suitable for food contact. Specific documentation is available upon request.

The above properties correspond to average values and do not represent a product specification.

The information provided on this technical sheet is based on our current knowledge and experience and is given with good faith. It may vary due to several particular factors which are alien to our knowledge and control and that affect the use of the product (storage, climate, handling, raw-materials, etc.). It is intended to offer to the specialized readers, indications so that they can evaluate the possible applications for this product. The user should always verify the suitability of the film for the specific end-use.